This procedure for Toyota "Soarer Z30, Supra Mark IV, Lexus SC400 & SC300 remote key – Worn out button replacement" was prepared by Polmex, Western Australian innovative Engineering Company, specializing in design and manufacture of special purpose Silicone products. Supplying to the market Silicone Buttons for worn out remote keys of various makes and models: Holden, Commodore, Hyundai, Toyota, Land Rover, Range Rover, LandCruiser, Ford, Mitsubishi, Kia...

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## Toyota Soarer Z30, Supra Mark IV, Lexus SC400 & SC300:

## **Button Replacement Procedure**

(This remote needs opening)





1. Open remote by unscrewing screw located on the back of the cover, with use of phillips screwdriver. You end up with 2 shell pieces. Front cover piece contains electronic board and battery, which has to be removed to expose buttons.





2. With small flat screwdriver gently lift up electronic component to separate it from the front part of the shell.



3. Remove old, worn buttons from top part of the shell (buttons are connected with thin piece of plastic)



4. Press fit new silicone buttons from outside. Make sure they sit properly and engage with the cover. No gluing is needed.



5. Place electronic component over buttons and close whole remote screwing it tightly. Test your remote with the new button fitted in.

Once button replacement is finished, remote will work with **no need for re-programming.**